

**LEISTER**

PLASTIC WELDING

# HEMTEK K-ST

Piping creation  
made easy.

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**NEW!**



**We know how.**

# HEMTEK K-ST: Piping creation made easy

Based on your individual needs, you can produce your own piping with the HEMTEK K-ST. Because the HEMTEK K-ST is extremely flexible, you can react even faster to specific customer inquiries. The easy-to-use, infinitely-adjustable guide enables process-reliable piping creation with different lug widths. The foot pedal means you have both hands free and can use them to guide the material. This allows you to concentrate fully on the welding process.

Hot-air welder

## HEMTEK K-ST



1

**Piping guide:**  
Process-secure, easy guidance of the piping cord up to 13mm for optimum results.



2

**Control panel:** The intuitive control unit guarantees a stress-free welding experience. The temperature and speed can be adjusted easily. The integrated cool-down mode gently cools the machine.



3

**Table clamp:**  
The quick-clamp lock enables you to mount the machine quickly and easily onto any work table.



4

**Foot pedal:** The HEMTEK K-ST can be operated comfortably with the foot pedal so both hands are free to guide the material.





You can operate the HEMTEK K-ST at any work table – sitting or standing.

## Hot-air welder

### HEMTEK K-ST

- Piping creation made easy
- Lug width infinitely adjustable
- Piping diameter 3-13 mm
- Up to 12 m/min
- Quick and easy installation of the machine
- Thanks to the foot pedal, you can use both hands to guide the material and piping. High welding quality and a stress-free welding experience are guaranteed.

Technical Data		120 V	220 – 240 V
Voltage	V~	120	230
Frequency	Hz	50/60	50/60
Power	W	1800	2350
Temperature, stepless	°C	100 – 650	
Drive, stepless	m/min	0.8 – 12	
Welding seam width	mm	8	
Emission	L <sub>pA</sub> (dB)	70 (K = 3 dB)	
Size (L × B × H)	mm	433 × 350 × 600	
Weight	kg	27 (including table fastening)	
Conformity mark		CE	CE
Protection class I		⊕	⊕

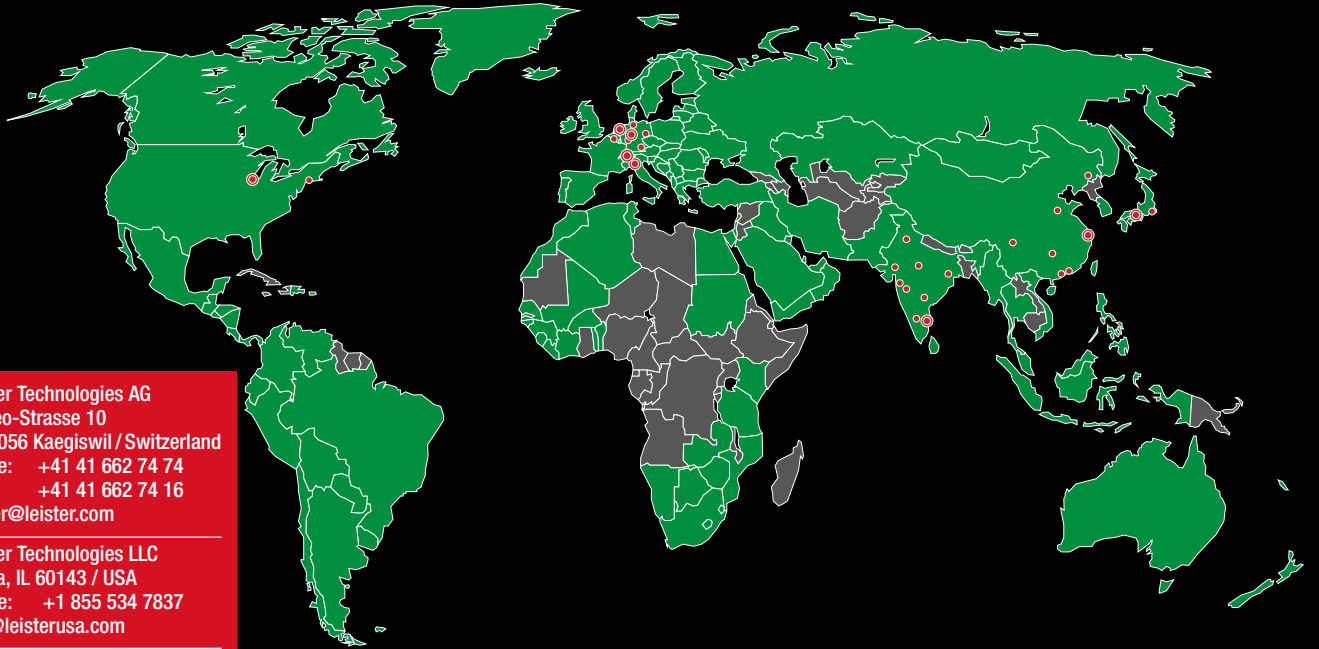
**Scope of delivery:**  
Hot-air welder, table fastening console, flap piping guide, operating instructions, main catalog, folder

**Article no.**  
162.499 HEMTEK K-ST, 230 V / 2350 W, EU plug  
162.605 HEMTEK K-ST, 120 V / 1800 W, US plug

## Accessories

	<b>163.796</b> Modification kit K-ST
	<b>161.202</b> Pressure roller below 40 mm
	<b>161.259</b> Flap-piping nozzle 8 mm
	<b>163.798</b> Nozzle adjustment gauge
	<b>160.749</b> Double flap-piping guide
	<b>149.675</b> Heating element 230 V / 2200 W
	<b>116.798</b> Brass brush

Piping kits for converting HEMTEK ST to HEMTEK K-ST				
Existing	Required for HEMTEK K-ST (piping production)			
HEMTEK ST	Modification kit K-ST 163.796	Pressure roller below 161.202	Heating element 230 V / 2200 W 149.675	
157.862 20 mm EU plug	•	•		
157.861 30 mm EU plug	•	•	•	
157.860 40 mm EU plug	•	•	•	
157.868 20 mm UK plug	•	•		
157.867 30 mm UK plug	•	•	•	
157.866 40 mm UK plug	•	•	•	
157.871 20 mm US plug	•	•		
157.870 30 mm US plug	•	•		
157.869 40 mm US plug	•			



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