



**User manual
Roof structure profile kit
Art. 155.414
UNIROOF AT/ST**

**Leister Technologies AG
Galileo-Strasse 10
CH-6056 Kaegiswil/Switzerland
Tel. +41 41 662 74 74
Fax +41 41 662 74 16
www.leister.com
sales@leister.com**



We know how.

Application only in Europe allowed

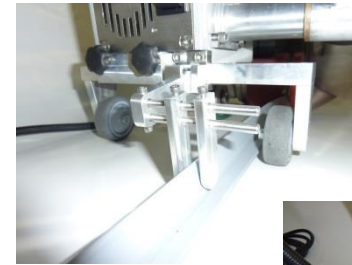


Of patent
Reasons is the kit in North
America not be used!

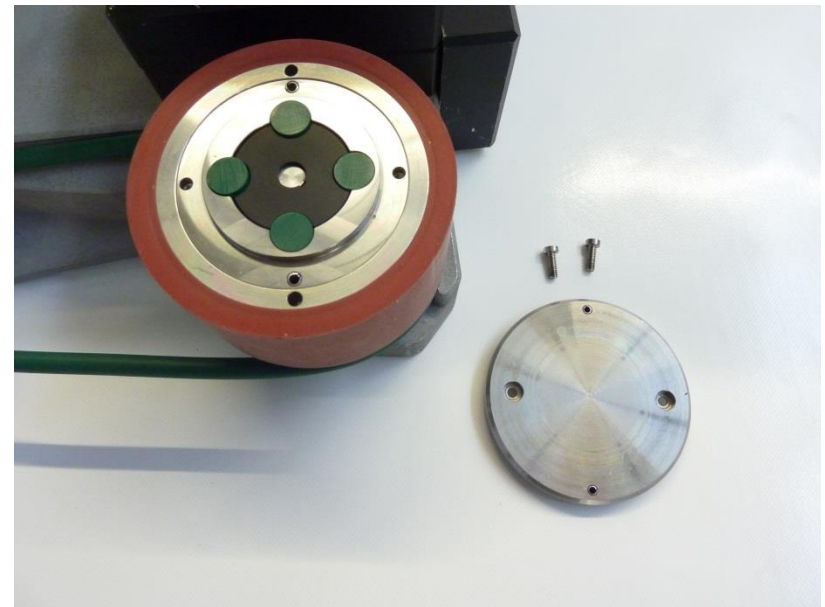
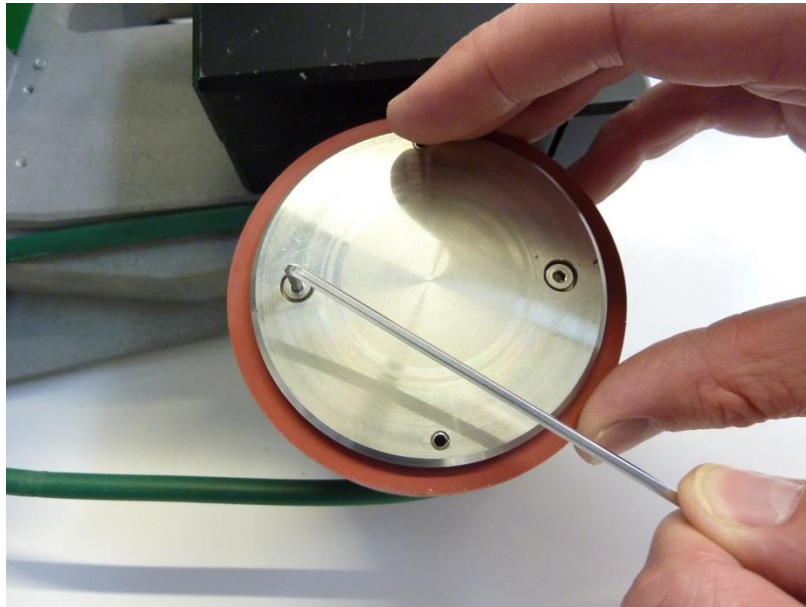
Easy welding of profiles



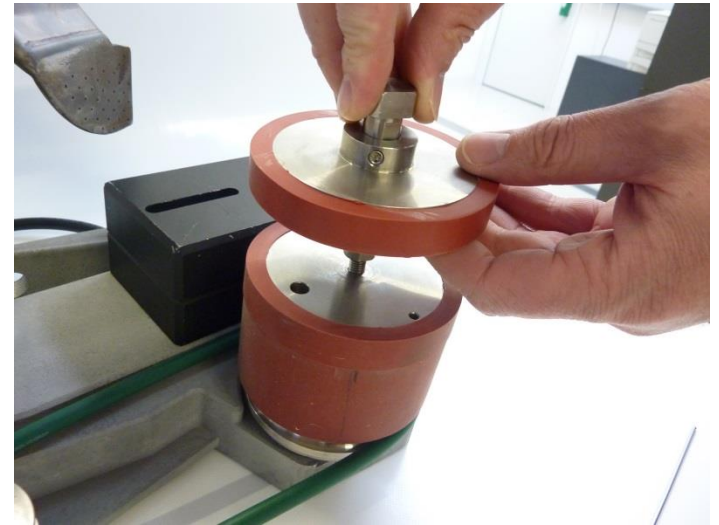
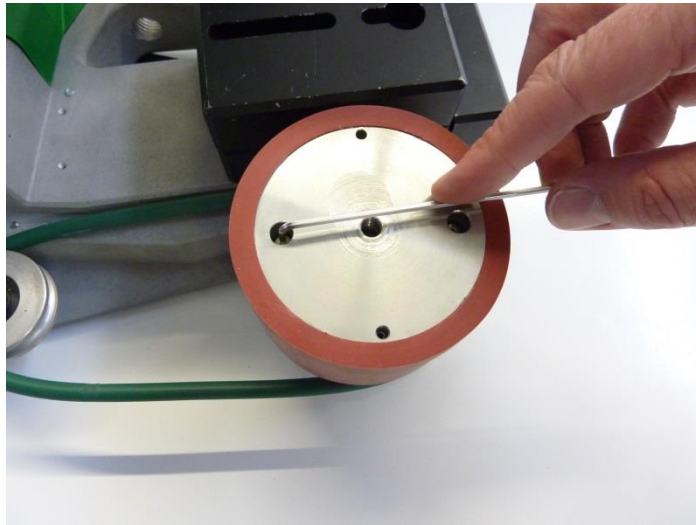
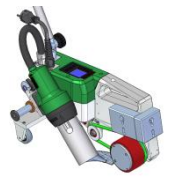
welding with 30-40
mm UNIROOF nozzle



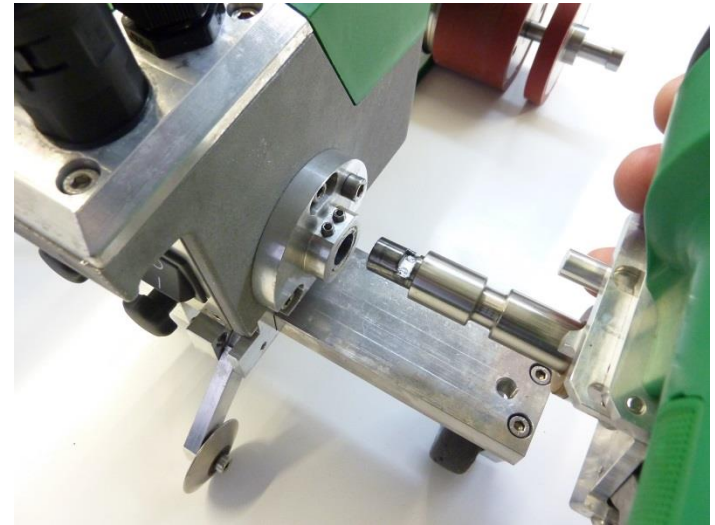
Step 1: assemble rollercover



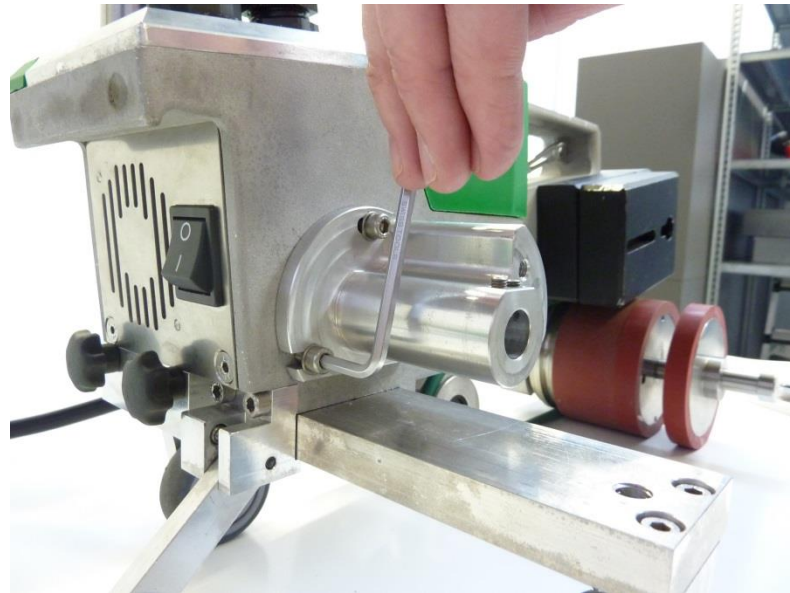
Step 2: assemble guidingroller



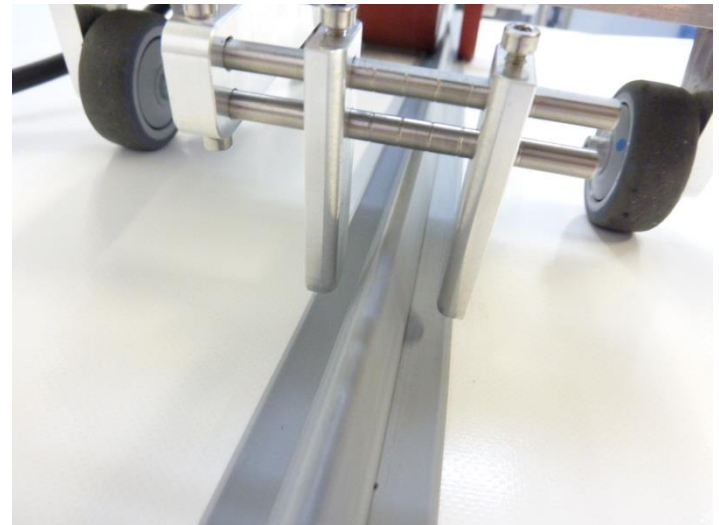
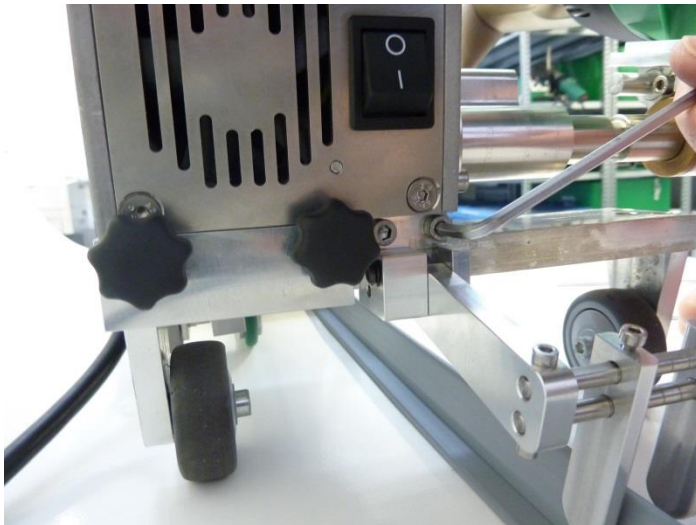
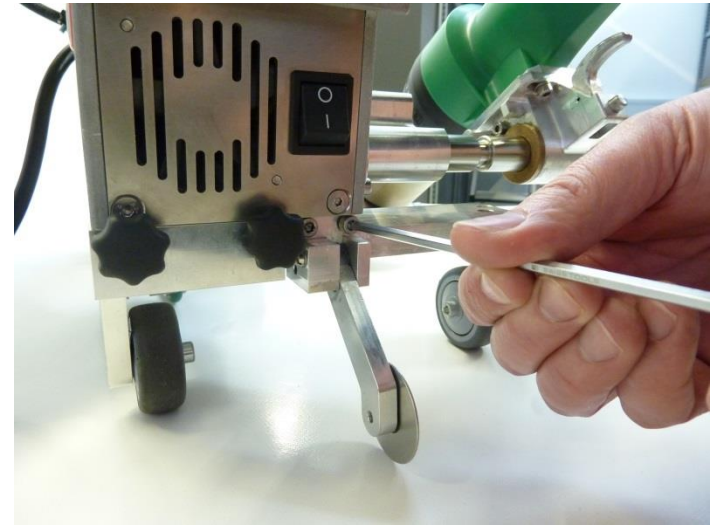
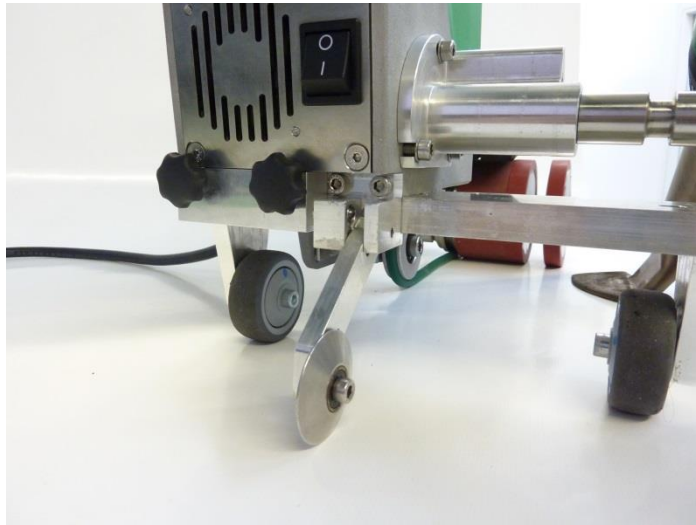
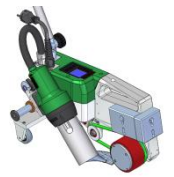
Step 3: assemble flange for pivot axis



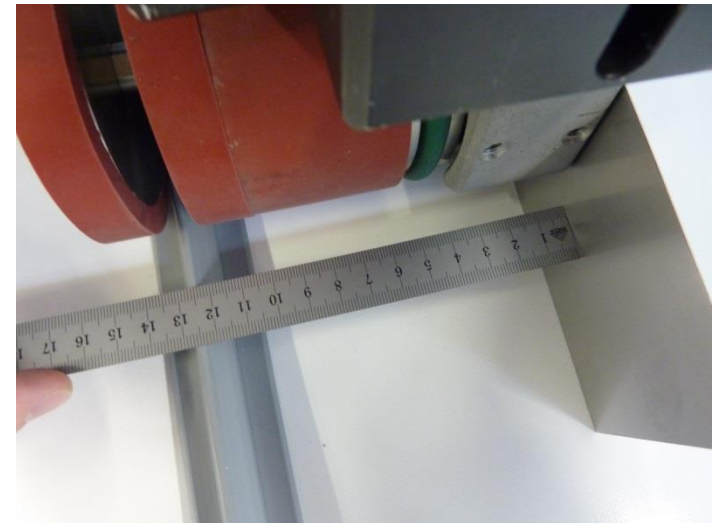
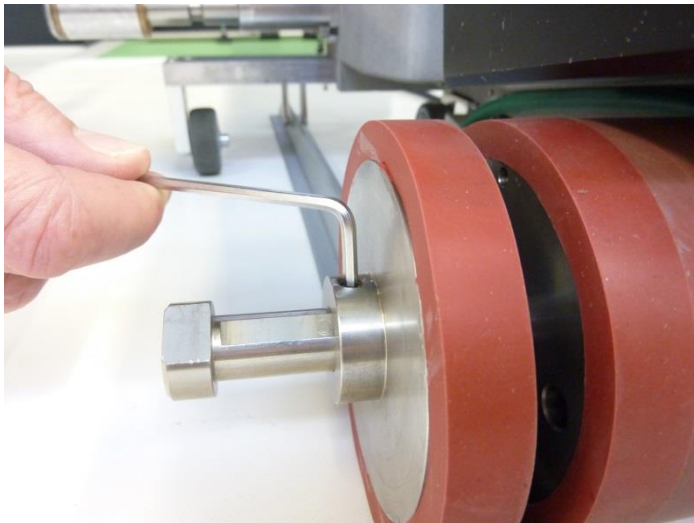
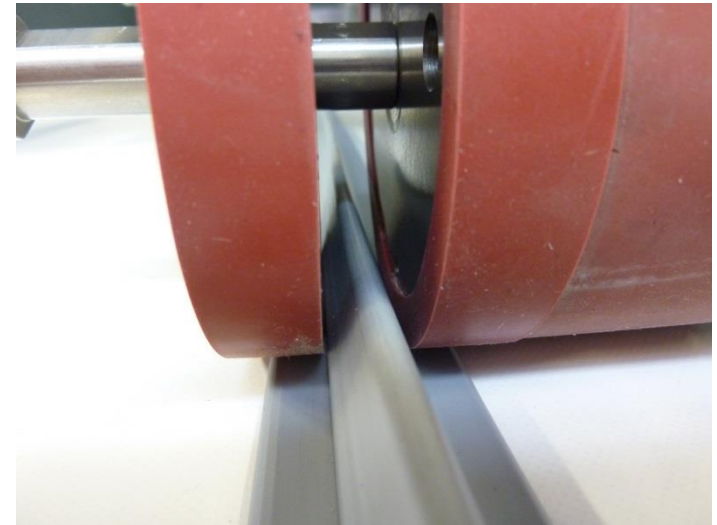
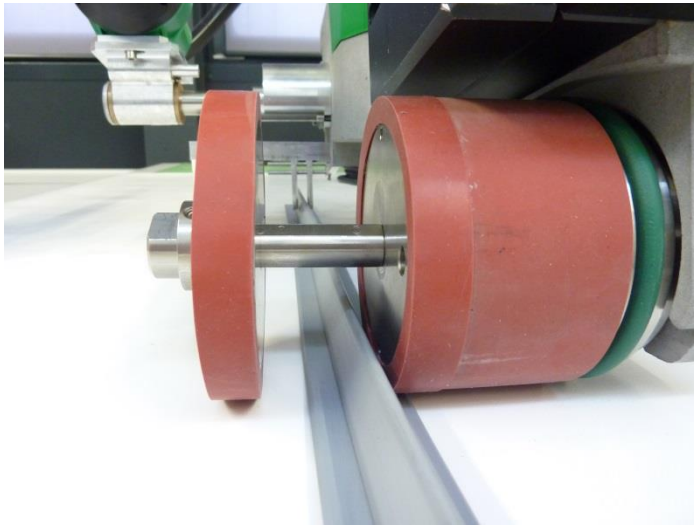
Step 4: assemble flange for pivot axis



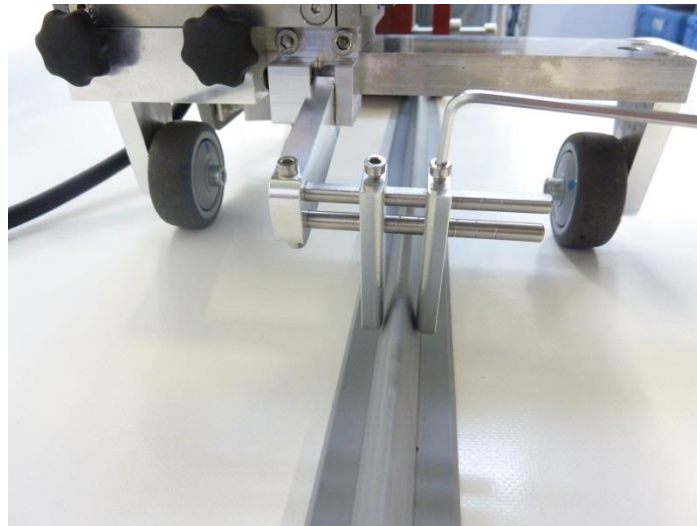
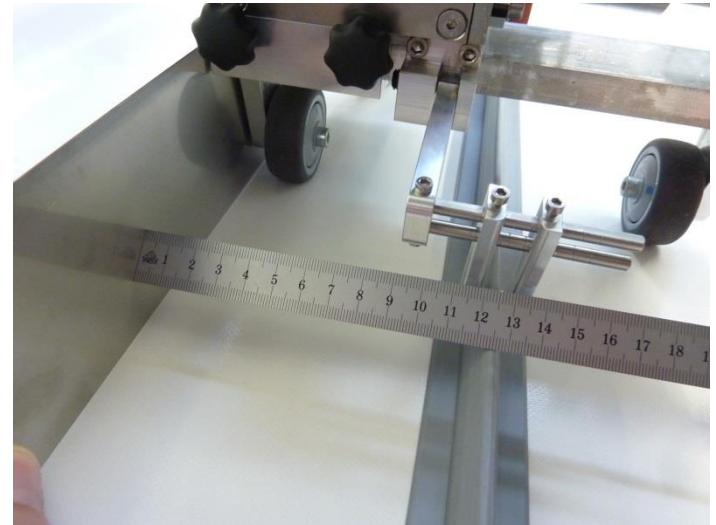
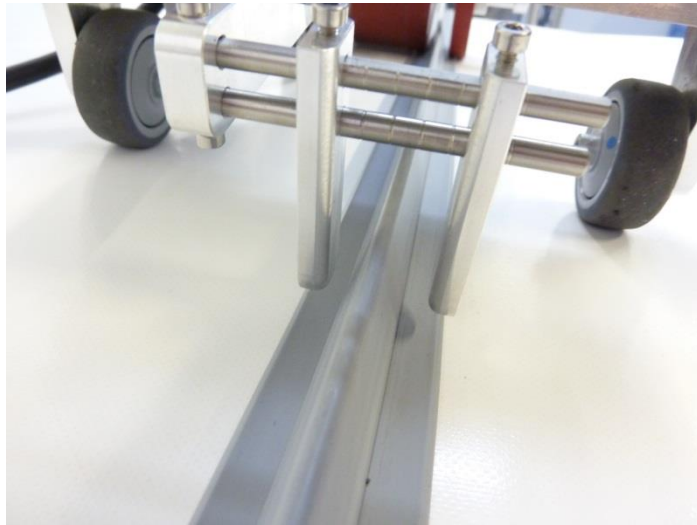
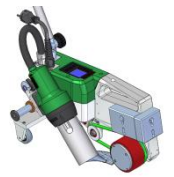
Step 5: change guidingroller



Step 6: ajust pressure roller

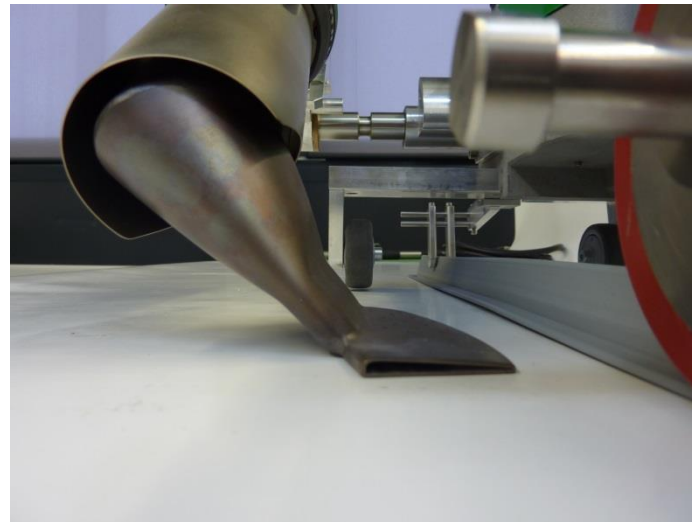
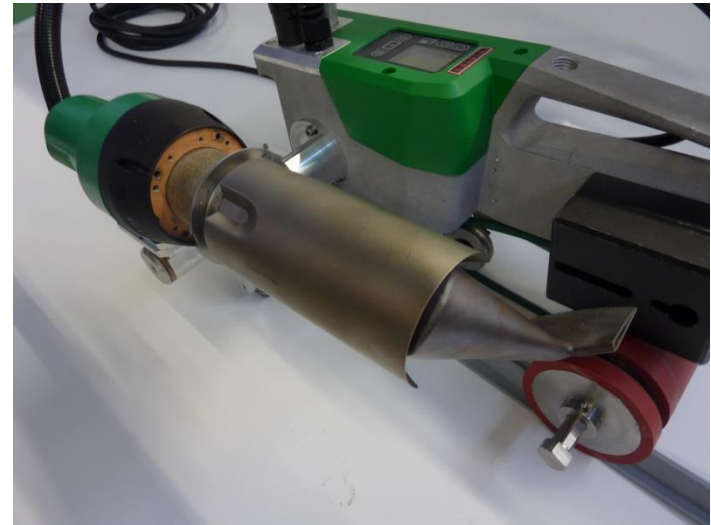
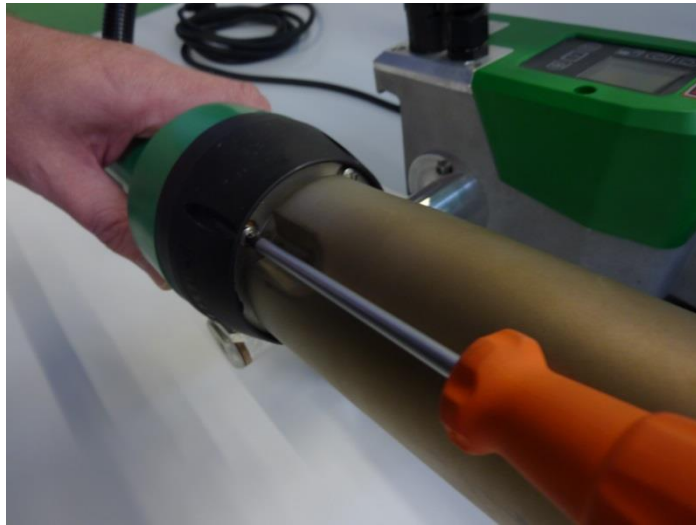


Step 7: ajust guide

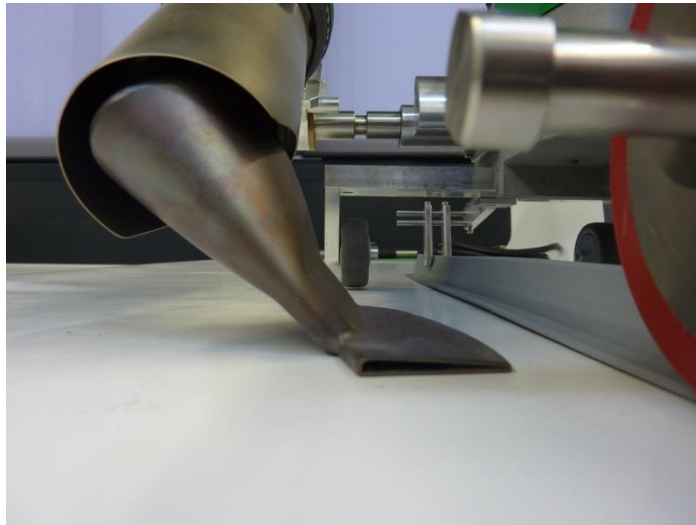


Step 8:

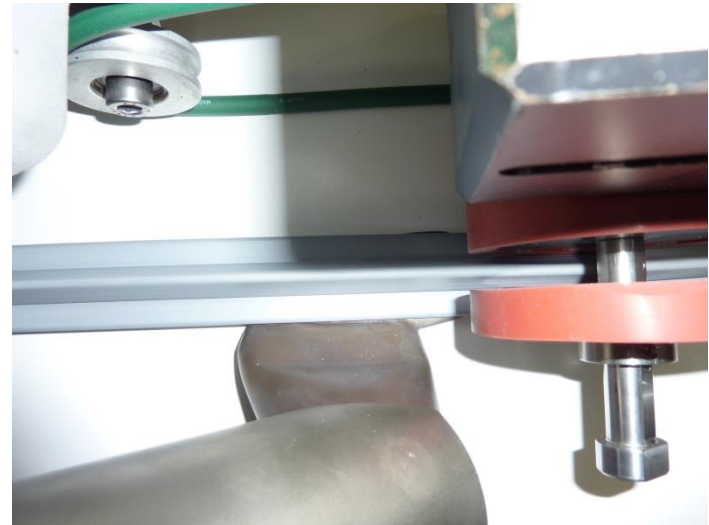
change nozzle from 40mm to 30mm



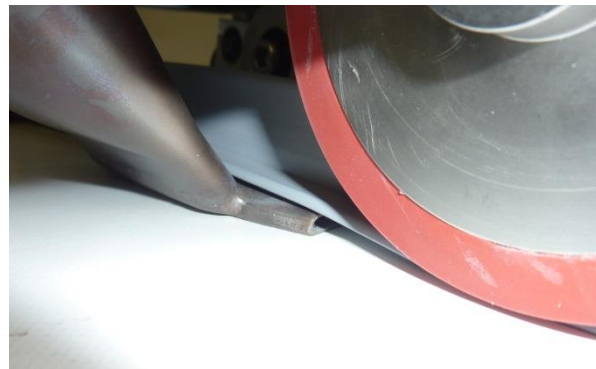
Step 9: ajust nozzle



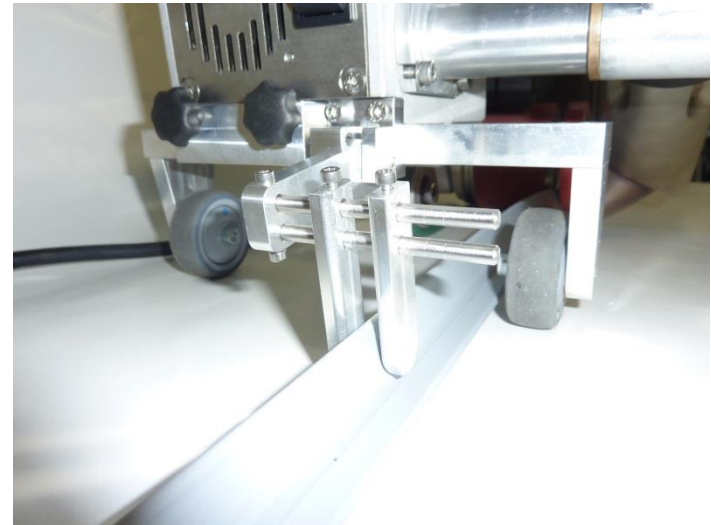
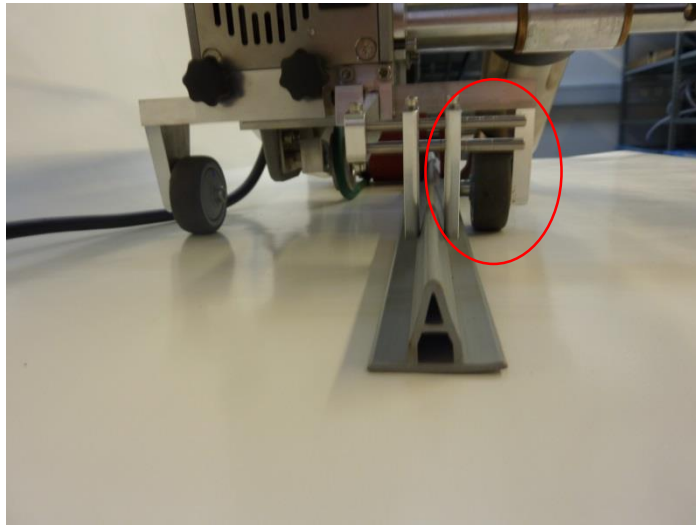
adjust nozzle flat



Adjust nozzle centered on
structural profile



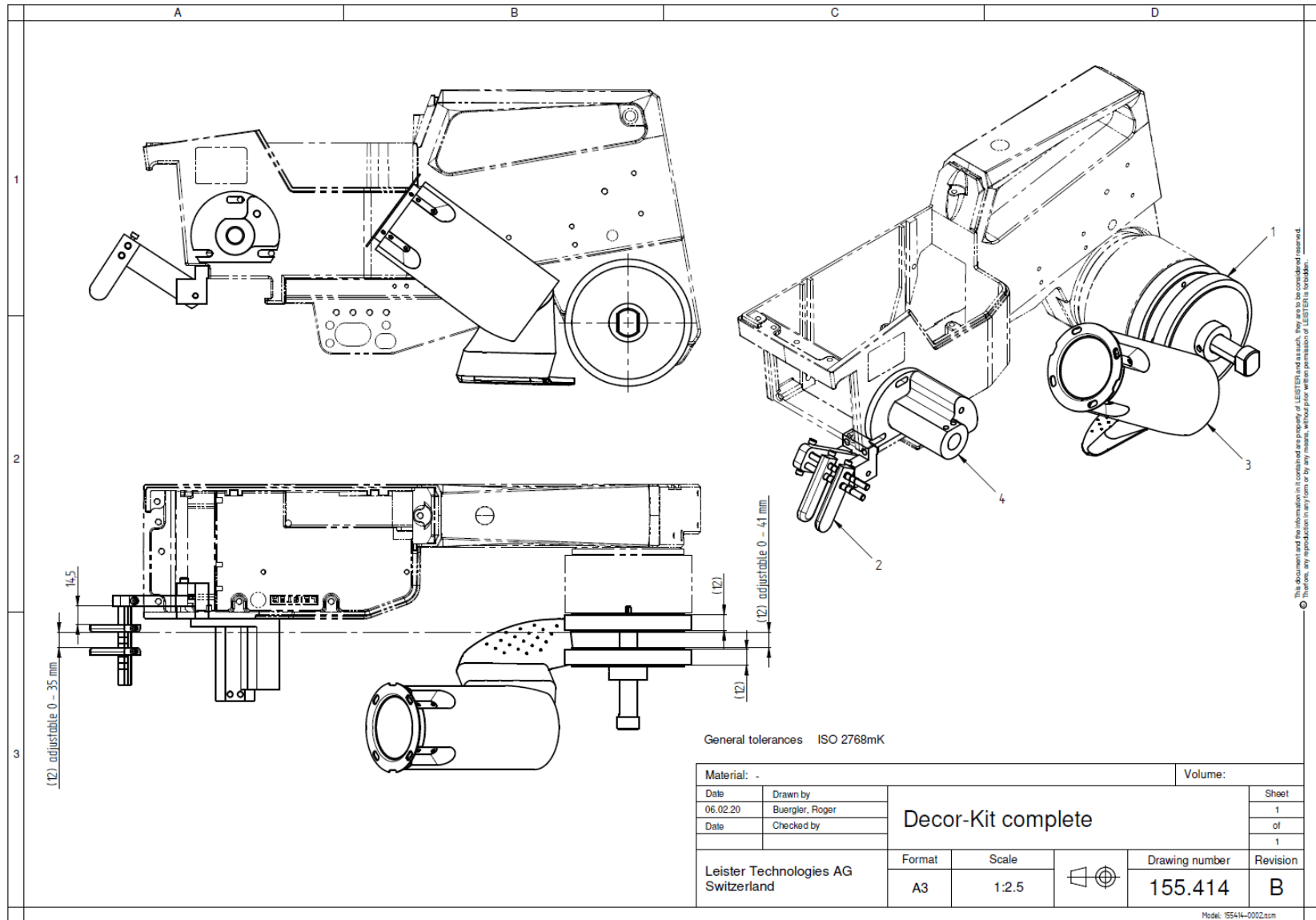
Step 10: Setting the transport axis



Setting the Right wheel as close to the structure profile.

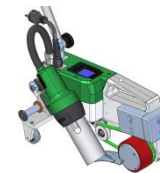
the recommended transport axis is the 300mm axis.

assembly drawing

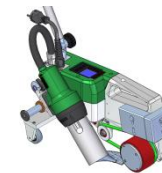


This document and the information it contains are property of LEISTER and as such, they can be considered reserved. Therefore, any reproduction in any form or by any means, without prior written permission of LEISTER is forbidden.

Part list



Pos.	Pcs	Number	Part
1	1	153.701	Pressure roller complete
2	1	153.262	Decor-Kit guiding
3	1	155.326	Overlap welding nozzle
4	1	153.015	Flange



Your authorised Service Centre is:

Leister Technologies AG
Galileo-Strasse 10
CH-6056 Kaegiswil/Switzerland
Tel. +41 41 662 74 74
Fax +41 41 662 74 16
www.leister.com
sales@leister.com

BA Dach Strukturprofil-Kit / 02.2016
Artikel Nr. 155.895